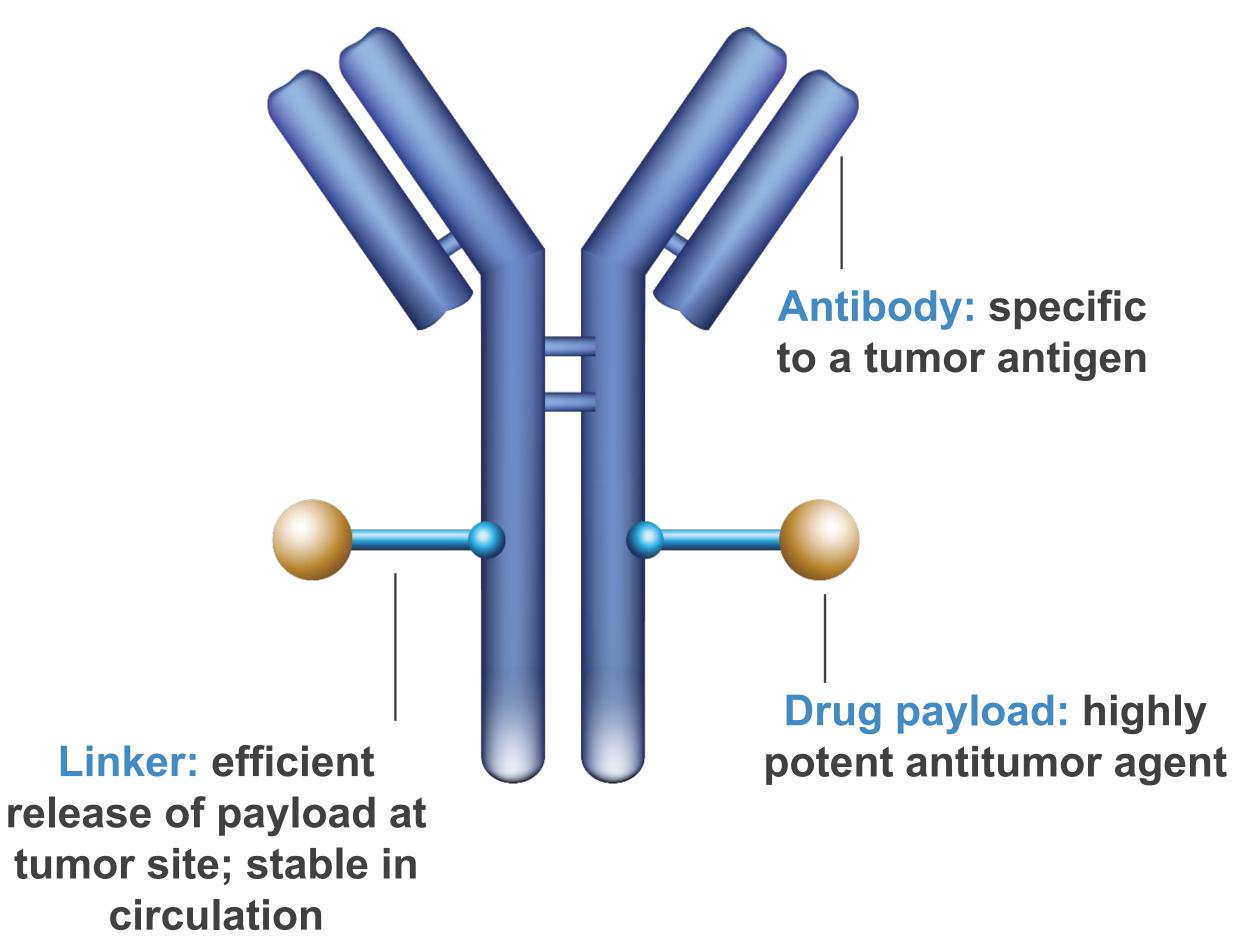
The Biology of Antibody-Drug Conjugates (ADCs)

Ramez N. Eskander, MD University of California, San Diego Rebecca and John Moores NCI Designated Comprehensive Cancer Center

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Anatomy of an antibody-drug conjugate (ADC)



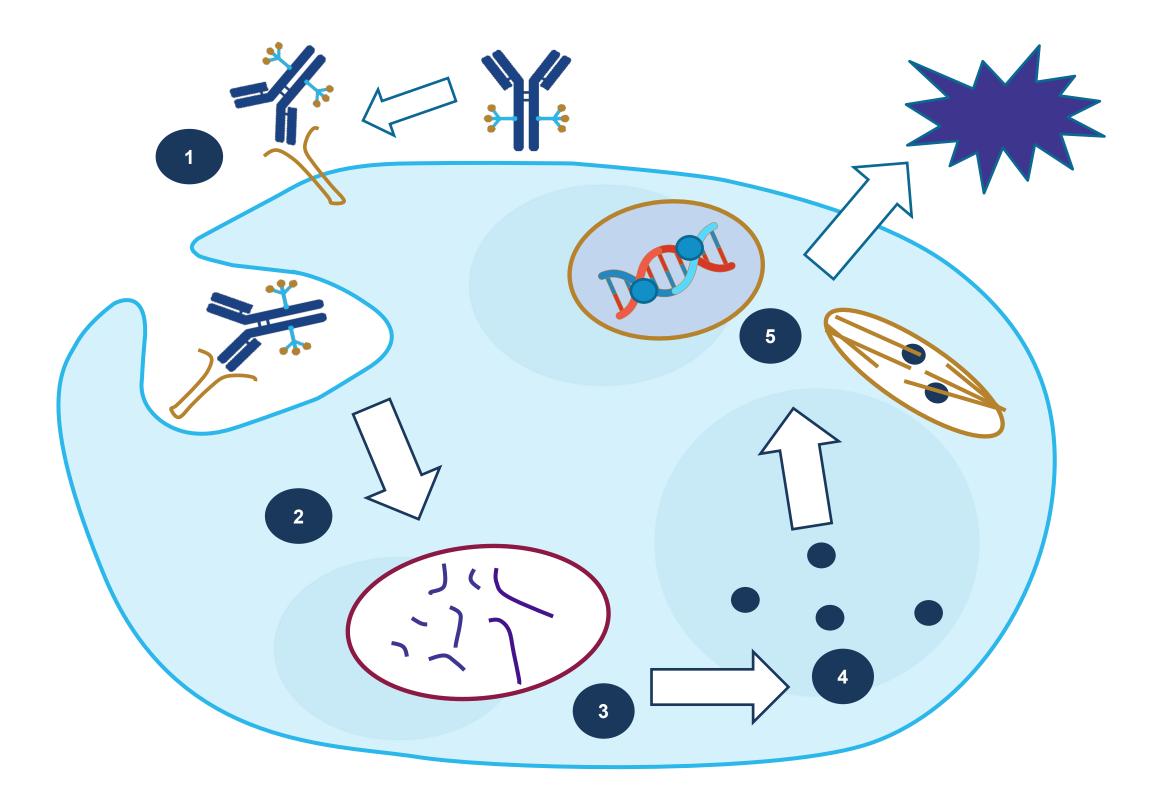
Considerations during development

- **Target antigen biology** 1.
- Specificity of the antibody 2.
- **3.** Cytotoxicity and mechanism of action of the payload
- Stability and cleavage of the linker 4.
- **5.** Sites of linker attachment





Mechanism of action of ADCs



- ADC, antibody-drug conjugate.
- 1. Drago JZ et al. Nat Rev Clin Oncol. 2021;18(6):327–344. 2. Shim H. Biomolecules. 2020;10(3):360.

Mechanism of action

- **1.** Antibody binds to the target antigen at the surface of the cancer cell
- **2.ADC**--antigen complex is internalized and trafficked through the endolysosomal compartment
- **3.**Payload is released in the lysosome
- **4.Drug payload enters the cytoplasm**
- **5.Drug payload acts on microtubules** or DNA, resulting in cell death



Target Antigens

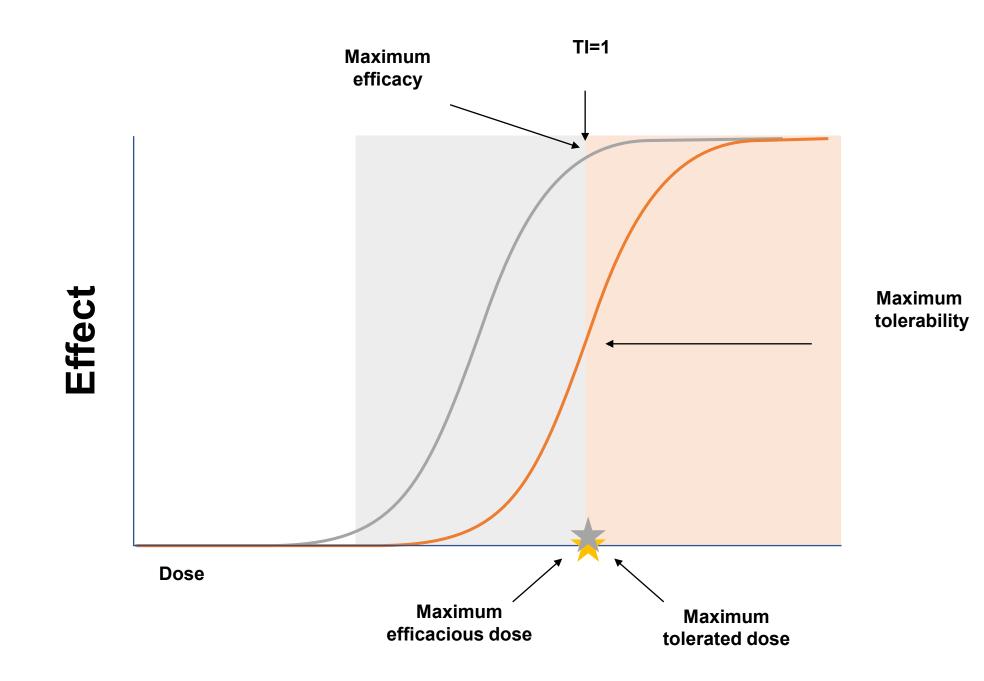
- surfaces with no or negligible expression on normal healthy tissues
- Mylotarg (gemtuzumab ozogamicin) was the first approved ADC in the oncology space ullet(2010)...although it experienced a "Start, Stop, GO" story in AML due to treatment related AEs related to dosing
- Most cell surface targets of solid tumors are also expressed on normal tissues, making it \bullet more difficult to achieve efficacy and safety
 - HER2 is the most successful ADC target for solid tumors to date ullet
 - But...HER2 expression level in breast cancers overall are only <2-fold higher than in normal breast tissues HER2 is is an oncogenic driver for many HER2+ cancers, which makes it less likely for these cancer cells to become refractory to anti-HER2 ADCs by downregulating the antigen
 - ulletullet
- The success of anti-HER2 ADCs demonstrates that an antigen with broad normal tissue ulletdistribution may be targeted by ADCs through proper understanding of target biology, patient stratification, and optimized design

Ideally, the target antigen for the ADC needs to be overexpressed on cancer cell

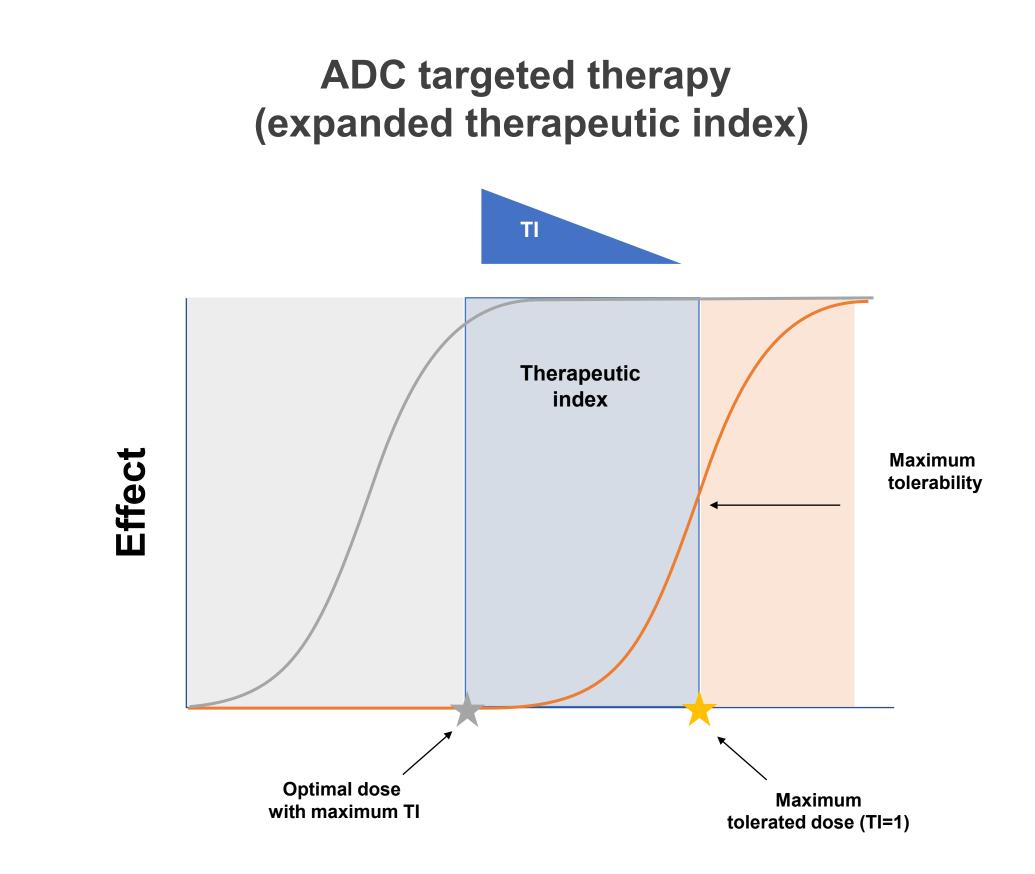


The goal: Optimizing therapeutic index through targeting and design

Small-molecule chemotherapy (narrow therapeutic index)



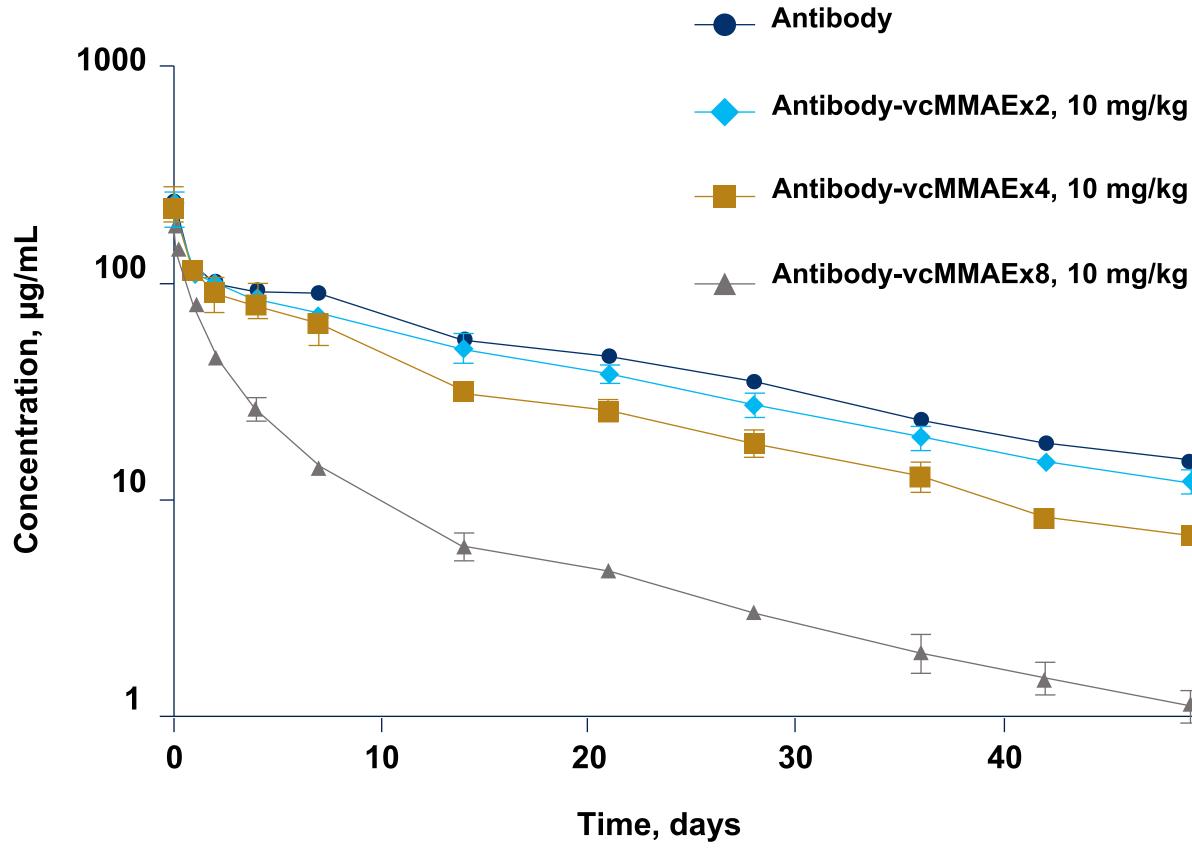
- ^a Therapeutic index is the ratio between the toxic dose and the dose at which the drug becomes effective.²
- ADC, antibody-drug conjugate; TI, therapeutic index.
- 1. Adapted from Tarcsa E et al. Drug Discov Today Technol. 2020;37:13–22. 2. Coats S et al. Clin Cancer *Res.* 2019;25(18):5441–5448.



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Drug-to-antibody ratio (DAR)



ADC, antibody-drug conjugate; vcMMAE, valine-citrulline monomethyl auristatin E. 1. Wakankar A et al. MAbs. 2011;3(2):161–172. 2. Perez HL et al. Drug Discov Today. 2014;19(7):869–881. 3. Yurkovetskiy AV et al. Mol Cancer Ther. 2021;20(5):885–895. 4. Hamblett KJ et al. Clin Cancer *Res*. 2004;10(20):7063–7070.

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DAR is the average number of drugs conjugated to the antibody

- The DAR affects the efficacy of the drug: low drug loading reduces the potency while high drug loading can negatively affect pharmacokinetics and toxicity
- Most ADC platforms are limited to a DAR of **3–4** in order to maintain suitable drug-like properties³

Traditional ADCs with a DAR >3–4 see a decline in the drug's physiochemical properties







Cytotoxic Drugs

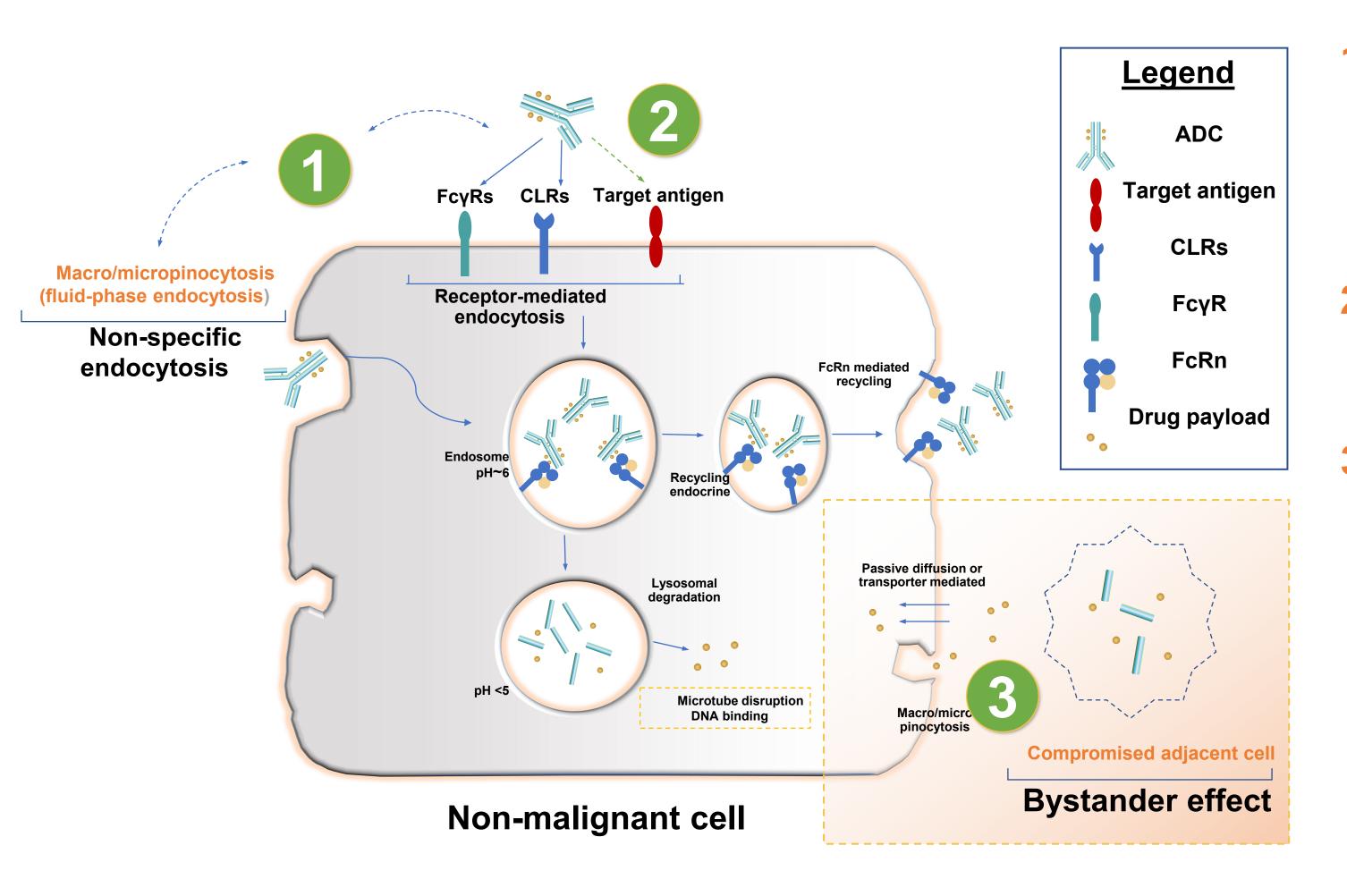
- Example of drug potency:
 - exposure
 - Average IC₅₀ of 166 nM for vinblastine
 - Average IC_{50} of 631 nM for doxorubicin ullet
- Majority of ADCs in development employ: \bullet
 - Auristatins
 - Maytansinoids \bullet
 - PBD dimers \bullet
 - Camptothecin derivatives \bullet

• Cytotoxic drugs for ADC need to be highly potent, considering the limited amount of payload molecules per cell that can be delivered by ADC to induce cancer cell death

Auristatin E shows an average IC₅₀ of 3.2 ± 0.51 nM against a panel of 39 human cancer cell lines upon 1 h



Antibody-drug conjugates: Potential mechanisms of toxicity



ADC, antibody-drug conjugate; CLR, C-type leptin receptor; DM1, maytansinoid DM1; DM4, maytansinoid DM4; FcRn, neonatal FC receptor; FcγR, Fc gamma receptor; MMAE, monomethyl auristatin E; MMAF, monomethyl auristatin F. Mahalingaiah PK et al. *Pharmacol Ther*. 2019;200:110–125.

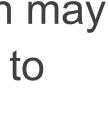
Target-independent toxicity: ADC uptake into non-malignant cells

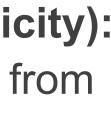
- Non-specific endocytosis
- Macropinocytosis and micropinocytosis
- Binding to Fc receptors
- **On-target, off-tumor toxicity:** target antigen may be expressed on normal cells and contribute to target antigen–dependent uptake of ADCs
- **Bystander effect (off-target, off-tissue toxicity):** 3. membrane-permeable drug payloads diffuse from target cell into neighboring cells
 - May be beneficial if the neighboring cell is cancerous, or detrimental if neighboring cell is healthy

Microtubule inhibitor	Commonly reported clinical toxicity
MMAE	Anemia, neutropenia, and peripheral neuropa
DM1	Thrombocytopenia and hepatotoxicity
MMAF and DM4	Ocular toxicity













The Linker

- The linker influences the stability of the ADC in the bloodstream (Circulation) •
- into the cancer cell
- 2 main groups
 - **Cleavable:** •
 - Degraded by proteases, acidic pH, endosomal or lysosomal reactions
 - Part of the payload may be released into the tumor environment "bystander effect"
 - Non-cleavable: \bullet
 - Require lysosomal proteolytic activity \bullet

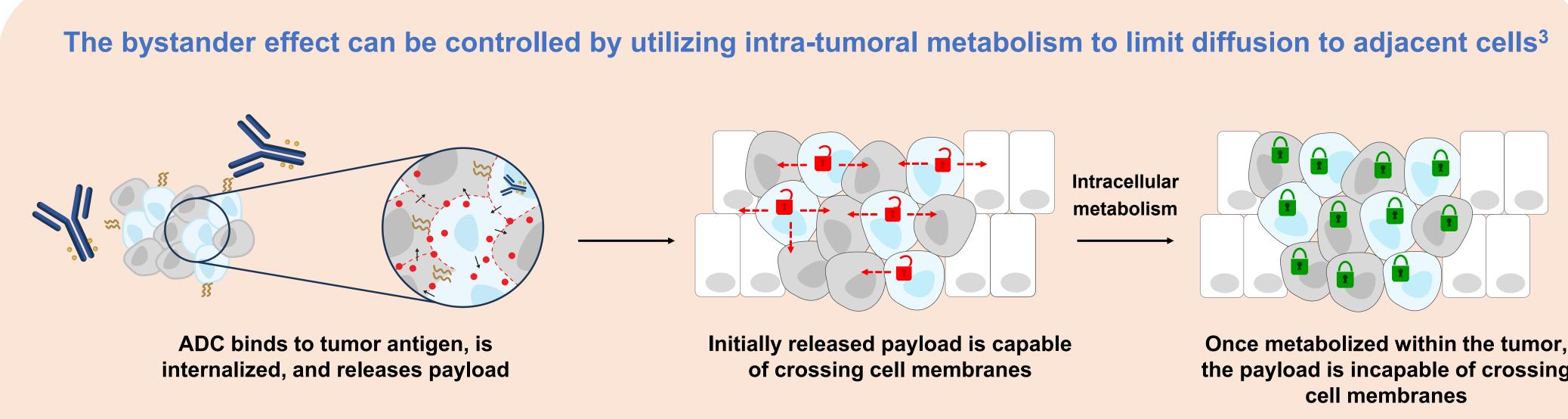
• The linkers characteristics also impact the ability to release the payload once internalized

Payload may remain attached to the linker potentially impacting electrical charge, hydrophobicity or hydrophilicity Can impact ability of the payload to cross the membrane, and may increase vulnerability to drug efflux pumps



Opportunities for innovation through ADC design

- healthy cells
- the DAR
- Off-target toxicity can be mediated by controlling the bystander effect



ADC, antibody-drug conjugate; DAR, drug-to-antibody ratio.

1. Yurkovetskiy AV et al. Mol Cancer Ther. 2021;20(5):885–895. 2. Drago JZ et al. Nat Rev Clin Oncol. 2021;18(6):327–344.

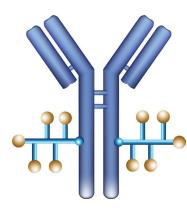
Improvements in ADC design are aimed at enhancing its activity in cancer cells and limiting toxicity to

Heterogeneity and/or low target expression throughout the tumor can be addressed by increasing

the payload is incapable of crossing



Properties of select ADCs in gynecologic oncology





	Upifitamab rilsodotin ^{1,2}	Mirvetuximab soravtansine ^{3–5}	STRO-002 ^{6,7}	Tisotumab vedotin ^{8–10}
Target	NaPi2b	Folate receptor α	Folate receptor α	Tissue factor (CD142)
Linker	Polymer scaffold conjugated (cleavable)	Sulfo-SPDB (cleavable)	Valine-citrulline (cleavable)	Valine-citrulline (cleavable)
DAR	~10	3–4	4	4
Payload	AF-HPA/AF	DM4	SC209 (hemiasterlin)	MMAE
Bystander effect	Controlled bystander effect	Yes	Yes	Yes
Disease of interest or approved	Ovarian cancer	Ovarian and endometrial cancer	Ovarian and endometrial cancer	Cervical ^a and ovarian cance

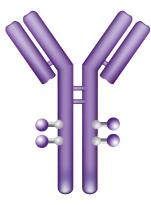
^a Tisotumab vedotin (TIVDAK) is indicated for treatment of adult patients with recurrent or metastatic cervical cancer with disease progression on or after chemotherapy. Accelerated FDA approved in September 2021 with boxed warning for ocular toxicity.¹¹

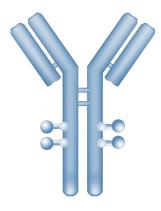
ADC, antibody-drug conjugate; AF, auristatin F; AF-HPA, auristatin F-hydroxypropylamide; CD, cluster of differentiation; DAR, drug-to-antibody ratio; DM4, maytansinoid DM4; FDA, US Food and Drug Administration; MMAE, monomethyl auristatin E; NaPi2b, sodium-dependent phosphate transport protein 2B.

1. Richardson DL et al. SGO Annual Meeting on Women's Cancer 2022; Abstract 76. 2. ClinicalTrials.gov. NCT03319628, NCT05329545, NCT04907968. Accessed Sep 27, 2022. 3. Calo CA et al. Expert Opin Biol Ther. 2021;21(7):875–887. 4. Manzano A et al. Cancers (Basel). 2020;12(8):2223. 5. ClinicalTrials.gov. NCT03832361, NCT04296890, NCT04209855. Accessed Sep 27, 2022. 6. Li X et al. AACR Annual Meeting 2018; Abstract 1782.

7. ClinicalTrials.gov. NCT03748186. Accessed Sep 27, 2022. 8. de Bono JS et al. Lancet Oncol. 2019;20(3):383–393. 9. Fu X et al. Signal Transduct Target Ther. 2022;7(1):93. 10. ClinicalTrials.gov. NCT03438396, NCT03657043. Accessed Sep 27, 2022. 11. US Food and Drug Administration. Published September 20, 2021. Accessed Sep 27, 2022. https://www.fda.gov/drugs/resources-information-approved-drugs/fda-grantsaccelerated-approval-tisotumab-vedotin-tftv-recurrent-or-metastatic-cervical-cancer











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